

Case Number: BIG0118PUS Country: US United States of America Sub Case:  
CPI Title: PLASTIC EXPULSION PROCESS  
Client: BIG - BIG CPI Case Type: ORD  
CPI Code: BKUSH  
Owner: CINPRES GAS INJECTION, LTD. CPI Status: Granted  
Agent:  
Attorney: DGT Client Reference:  
Application No: 09/902354 Filing Date: 10-Jul-2001 CPI Tax Schedule: LE  
Publication No.: 2003/0011110 Publication Date: 16-Jan-2003  
Patent No.: 6767487 Issue Date: 27-Jul-2004  
Inventors: PEARSON, TERRENCE C.  
Priority Country: US PCT Number:  
Priority Number: 902354 PCT Date:  
Priority Date: 10-Jul-2001  
Remarks:

## Abstract:

| Source | Abstract  |
|--------|---|
| IFD    | A system and process for gas assisted plastic injection molding The plastic material is injected into the mold cavity and the molding pressure is held for a period of time. Thereafter, gas is injected into the plastic material and the pressure is again held for a period of time. Thereafter, valve members are opened allowing plastic to be expelled into one or more secondary cavities, or to be expelled back into the machine barrel. |

## Annuitlies:

| No. | Due Date    | Cost     | Cost Client<br>to Expire Instruction | Client<br>Instruction Date | CPI<br>Payment Date | CPI Receipt<br>Post Date | CPI<br>Instruction | Paid<br>Thru |
|-----|-------------|----------|--------------------------------------|----------------------------|---------------------|--------------------------|--------------------|--------------|
| 8   | 27-Jan-2012 | 2,860.00 | 7,600.00 Not this Year               | 26-Jan-2012                |                     |                          |                    |              |

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